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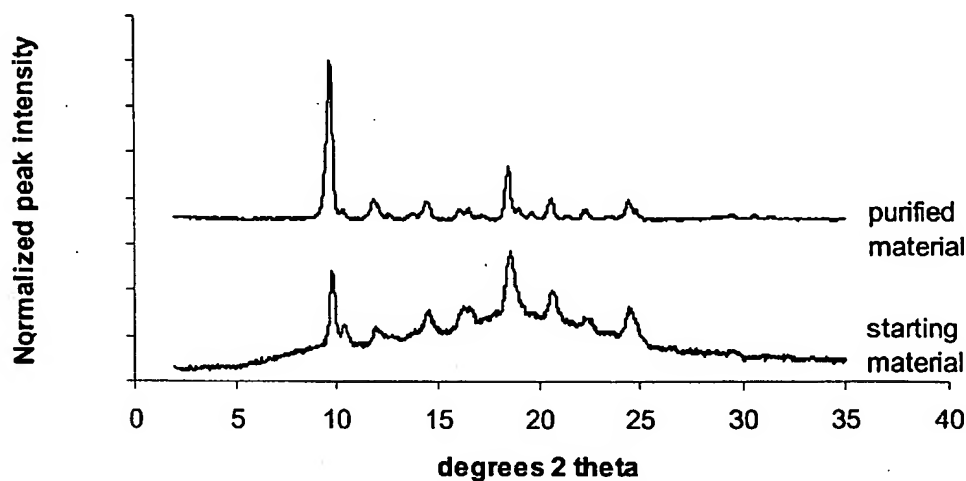
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(54) Title: **PROCESS FOR PREPARING CRYSTALLINE FORM I OF CABERGOLINE**



(57) Abstract: A process for producing crystalline form I of cabergoline, which process comprises the preparation of Form V using heptane as precipitation solvent, and its exclusive conversion into crystalline Form I of cabergoline. The present crystallization process from toluene-heptane solvent system for form V involves "reverse addition" of toluene-cabergoline concentrate to cold heptane.



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